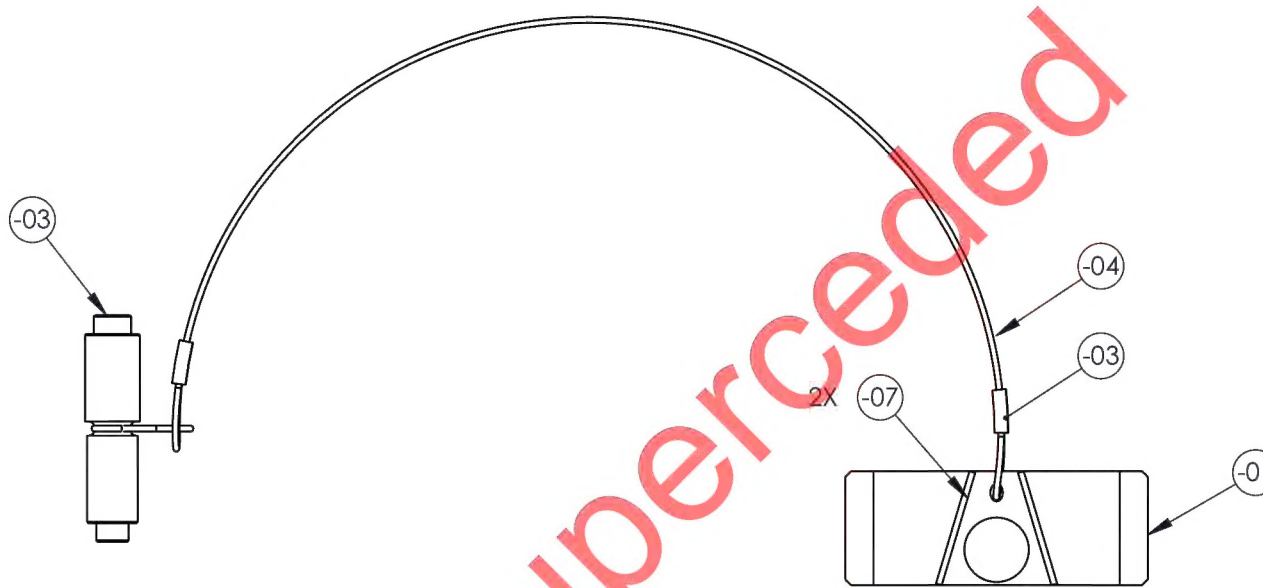



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 BLOCK DIM. .539 WAS .560 AND DIM. 1.202 WAS 1.223 BECAUSE PLASTIC LINER THICKNESS WAS .072, NOW IS .062 DUE TO AVAILABILITY. DELETED COTTER PIN IN BLOCK FOR LANYARD.	11/11/2013	WP	
2	CH'D T/N AND NAME WAS RBEA93-1280-00 BUSHING REPLACEMENT TOOL IS RBE350A93-1280-00 TOOL, REPLACEMENT BUSH OF REAR BLAD. -01 ADDED SECTION A-A AND CH'D DIMENSION PLACEMENT TO CLARIFY FEATURE. -03 ADDED ALL MISSING RADIUS AND CHAMFER DIMENSIONS. -07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



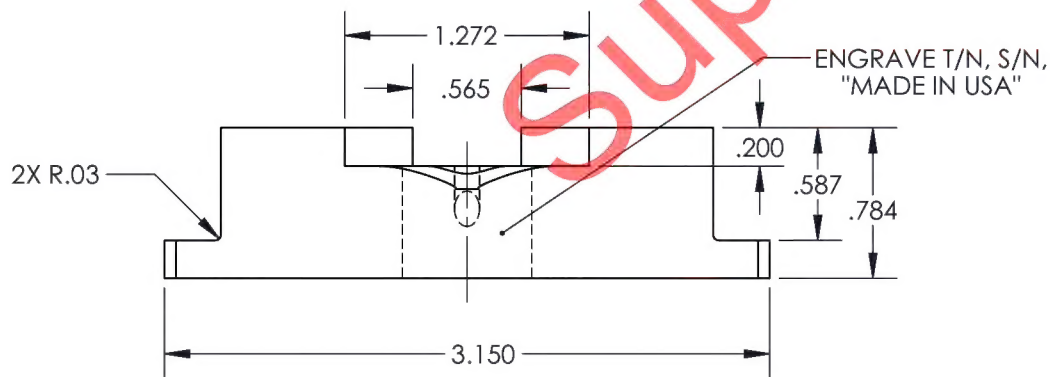
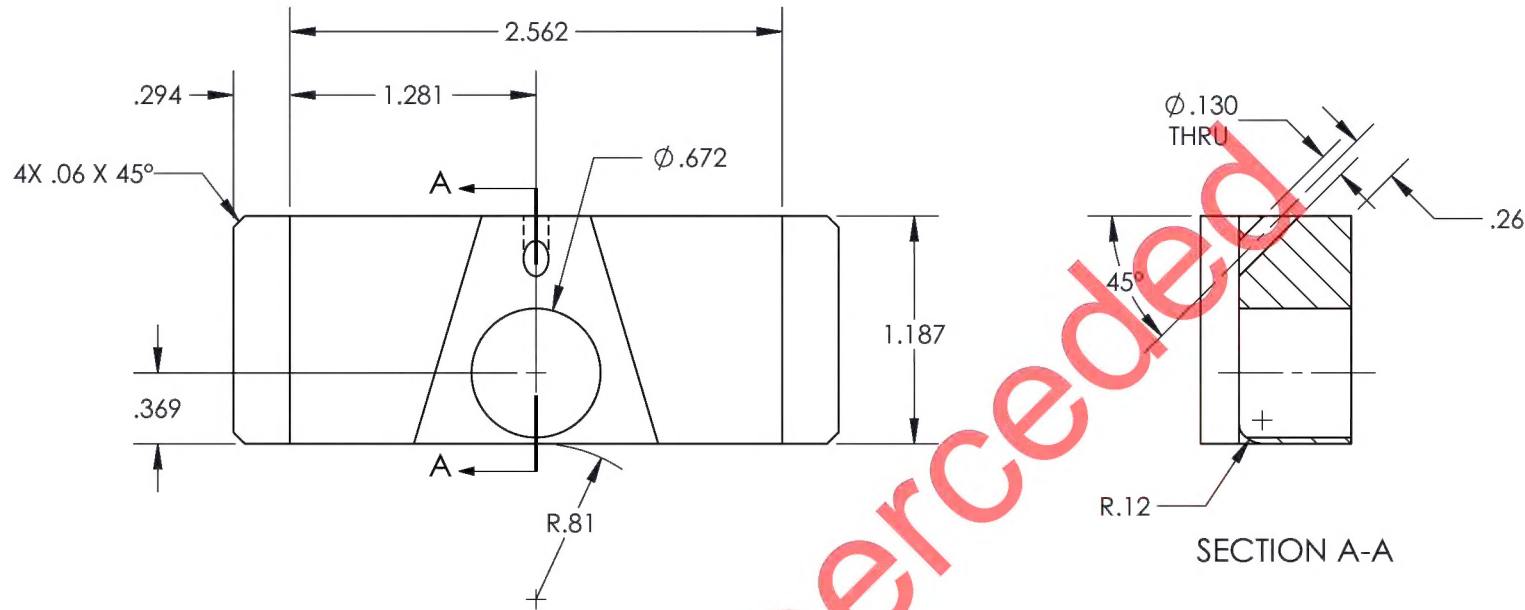
UNDER REVIEW
URF 19-915 19.09.23 VM

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	BLOCK	6061	1 X 1-1/4 X 3-1/4	2
			-03	1	PIN	6061	Ø5/8 X 2-1/2	3
		B/O	-04	1	LANYARD	COATED STEEL	Ø1/16 X 14 CARR LANE #CL2C	1
		B/O	-05	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMaster-CARR #3896T31	1
			-07	2	GUIDE W/ADHESIVE BACK	UHMW	1/16 X 3/16 X 1-1/4	4
		B/O	-09	1	S HOOK OPEN END	STEEL	Ø1/16 X 1 MCMaster-CARR #9381T22	1

 RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 11/11/2013
SHEET 1 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 BLOCK DIM. .539 WAS .560 AND DIM. 1.202 WAS 1.223 BECAUSE PLASTIC LINER THICKNESS WAS .072; NOW IS .062 DUE TO AVAILABILITY. DELETED COTTER PIN IN BLOCK FOR LANYARD.	8/13/09	WP	
2	-01 ADDED SECTION A-A AND CH'D DIMENSION PLACEMENT TO CLARIFY FEATURE.	11/11/2013	RJC	GE



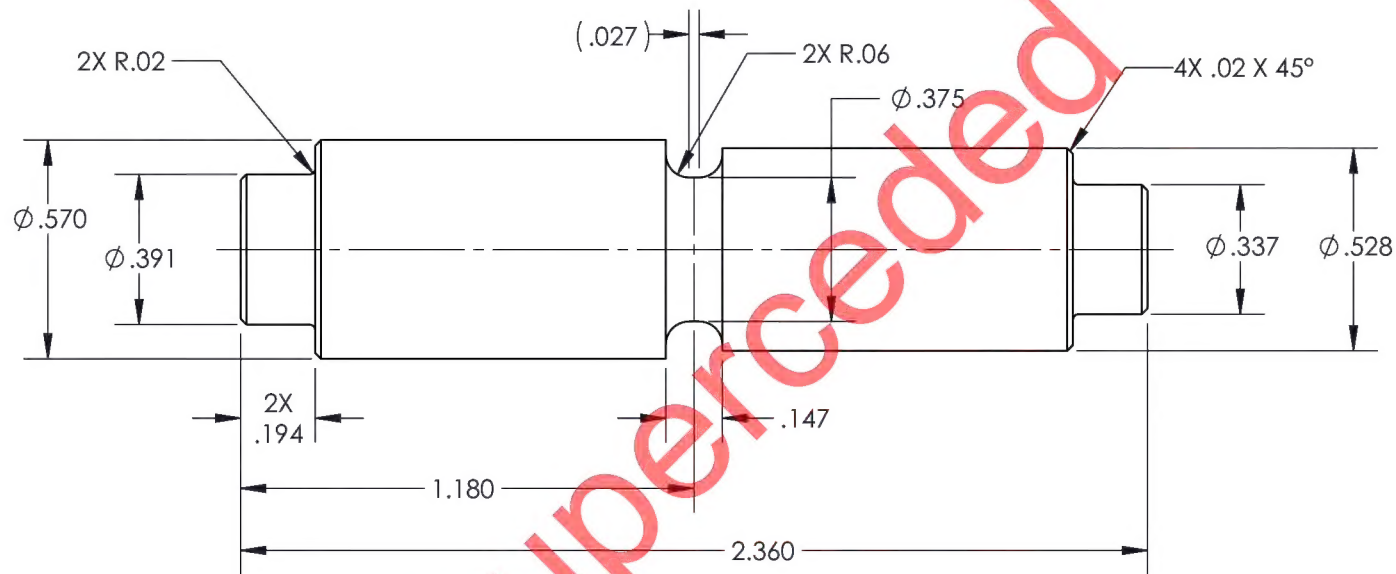
(-01)
BLOCK

UNDER REVIEW
URF 19-915 19.09.23 VM

RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00-01	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 1:1	DATE 11/11/2013
SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-03 ADDED ALL MISSING RADIUS AND CHAMFER DIMENSIONS.	11/11/2013	RJC	GE



UNDER REVIEW
URF 19-915 19.09.23 VM

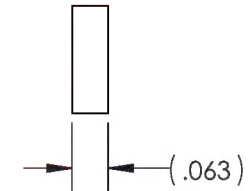
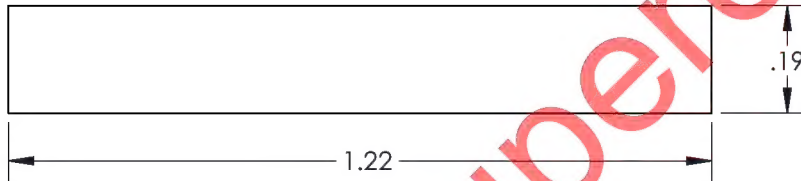
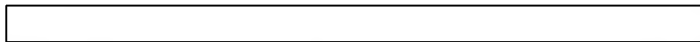
(-03)

PIN

RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00-03	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 1:1	DATE 11/11/2013
SHEET 3 OF 4	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



(-07)
GUIDE W/ADHESIVE BACK

UNDER REVIEW
URF 19-915 19.09.23 VM

 RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00-07	REV 2
MAT'L UHMW	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 3:1	DATE 11/11/2013
SHEET 4 OF 4	

Under Review Notification

Raised By: VANESSA MOREL

Date: 19.09.23

Product #: DART TOOLING EUROCOPTER

Product Name: REPLACEMENT BUSH OF REAR BLAD TOOL

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
RBE350A93-1280-00	RBE350A93-1280-00 REV 2	Y	Y	N	Y	N	N	N	19-915	SEE BELOW

Description of Issue:

RBE350A93-1280-00 rev 2: All subcomponents and parts need to be put under review as well.

Tool is wrong ; customer issue

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene